

INSTALLATION INSTRUCTIONS

Toyota Echo 2000 - 2002 4 Piece-Side Window Deflectors

SD 20100-4

HARDWARE KIT

- 3M Double-sided Body Moulding Tape
 - already applied to the deflector
- 1 – 3M Adhesive Promoter
- 4 – Pedestals – one already attached near the end of each of the deflectors

TOOLS REQUIRED

- $\frac{3}{4}$ " Masking Tape

Attention: This product uses a 3M adhesive product that requires installation and curing temperatures of at least 20°C/ 68°F for 24 hours to develop maximum adhesion to the surface. **Failure to install this product at the proper temperature or to allow adequate curing time before use is not covered under warranty.**

1. The deflectors mount to the window frames of the doors, $\frac{3}{4}$ " down from the top edge of the door frame. Make sure that those areas are clean and dry.
2. The masking tape is used as a guide to help place the deflector. Run a strip of the $\frac{3}{4}$ " tape along the top edge of doors, as shown below.
3. **Start** with the Passenger's side front door of the car.
4. To understand how the deflector will fit, place the front Passenger's door deflector up to the car. Align the end of the deflector with the trailing edge of the door as shown below. The pedestal attached to the deflector rests on the door frame. The top edge of the deflector runs along the bottom edge of the masking tape placed in step 2.
5. Prime the contact area on the window frame with the adhesive promoter. Allow to dry. *Follow the instructions on the promoter for use.*
6. Peel the protective backing from the tape on the pedestal then starting at the pedestal end, peel only the first 30-40 cm (12-15 inches) of the protective backing from the tape on the flange of the deflector. Press the deflector into place as determined above. Work forward, removing the protective backing from the tape and pressing the part into place.
7. Once the deflector is in place press down **hard** along the entire flange area to make sure that the tape is fully adhered to the vehicle.
8. Repeat steps 3-6 for the remaining deflectors. When installing the rear door deflectors, start at the pedestal end of the deflector and work back. **Be sure** to allow a gap between the front and rear deflectors similar to the gap between the doors.
9. Remove masking tape.

CARE INSTRUCTIONS

Clean the deflectors with a mild soap and water solution or plastic cleaner only. Do not use chemicals or solvents. Periodically check to make sure that the deflectors are secure. Avoid using automatic car washes.

ILLUSTRATION – Side View, Alignment

